

Installation Using Milling Machine

AR-15 Lower Receiver must be completely disassembled before beginning any work.

Milling machine installation should be performed by a experienced gunsmith.
If you are not familiar with these operations do not attempt. Please take to qualified Gunsmith.

**More detailed instructions and video guide available
online at www.tealbluebravo.com**

1. 5/32 3 flute high helix carbide end mill for aluminum.



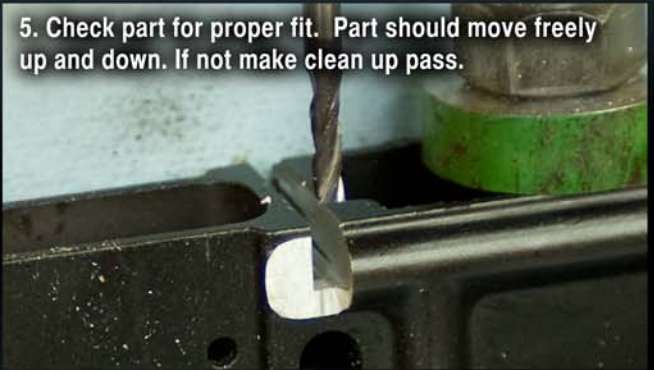
4. Increase quill length and remove excess metal behind new slot.



2. Touch off at bottom of bolt stop slot.
Set quill depth stop.



5. Check part for proper fit. Part should move freely
up and down. If not make clean up pass.



3. Mill slot out through port side (right) of receiver.



6. Clean and degrease part. Touch up bare metal with
aluminum black.

